



| Parts List | | | | | | |
|------------|-------|-----------|----------------------------------|-----|-------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 737 | 827664 | PISTON ASSEMBLY (STANDARD) | 8 | | |
| 1 | 737 | 817412 | PISTON ASSEMBLY (.030 O.S.) | 8 | | |
| 2 | 39 | 827660 | RING SET-Piston (STANDARD) | 8 | | |
| 2 | 39 | 817413 | RING SET-Piston (.030 O.S.) | 8 | | |
| 3 | 23 | 818473 | BEARING SET (STANDARD) | 1 | | |
| 3 | 23 | 818474 | BEARING SET (.001 U.S.) | AR | | 5 |
| 3 | 23 | 818475 | BEARING SET (.002 U.S.) | AR | | 5 |
| 3 | 23 | 818476 | BEARING SET (.010 U.S.) | AR | | 5 |
| 3 | 23 | 818477 | BEARING SET (.020 U.S.) | AR | | 5 |
| 4 | 17 | 35312 | PIN-Dowel (.250 Dia.) | 1 | | |
| 5 | 26 | 811554 | SEAL-OIL | 1 | | 1 |
| 6 | 230 | 811561 | FLYWHEEL | 1 | | |
| 7 | 230 | 811563 | FLYWHEEL | 1 | (GEN V DRIVELINE) | |
| 8 | 10 | 49845 | SCREW (.437-20 x 1.00) | 6 | | |
| 9 | | 18311A17 | COUPLING ASSEMBLY-Engine | 1 | | |
| 10 | 10 | 35091 | SCREW (.375-16 x 1.00) | 6 | | |
| 11 | 12 | 20572 | WASHER | 6 | | |
| 12 | 22 | 49099 | FITTING-Grease | 2 | | |
| 13 | 614 | 9641 | CONNECTING ROD ASSEMBLY | 8 | | |
| 14 | 10 | 19234 | BOLT-Conn Rod Cap | 16 | | |
| 15 | 11 | 37493 | NUT-Conn Rod Cap Bolt | 16 | | |
| 16 | 23 | 85726 | BEARING SET (STANDARD) | 8 | | |
| 16 | 23 | 85727 | BEARING SET (.001 U.S.) | AR | | 5 |
| 16 | 23 | 85728 | BEARING SET (.002 U.S.) | AR | | 5 |
| 16 | 23 | 85691 | BEARING SET (.010 U.S.) | AR | | 5 |
| 16 | 23 | 85729 | BEARING SET (.020 U.S.) | AR | | 5 |
| 17 | 429 | 811550 | CRANKSHAFT | 1 | | 5 |
| 18 | 28 | 811558 | KEY-Crankshaft | 2 | | |
| 19 | 23 | 49126 | BUSHING-Pilot-Crankshaft | 1 | (DRIVELINE MODELS ONLY) | |
| 20 | 25 | 811528 | O RING (#5 Bearing Cap Oil Hole) | 1 | | 1 |
| - | 27 | 818572A96 | Gasket Set | - | | |